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PERMAGILD ENAMELS

Exterior Non-Tarnishing

Description:

PERMAGILD Enamels are leaf-like, non-tarnishing exterior gold enamel that will not discolor on exposure to light, heat or moisture. It is nonreactive to sulphide greening and gelation when stored in its packaged container.

Available in GOLD and COPPER

Product specifics:

Coverage:	Approximately 400 - 500 square feet per gallon.
Dry-Time:	Depending on temperature and humidity, approximately 4 hours.
Dry/touch:	2 hours. Recoat: 4 hours.
Stability:	Indefinite. The vehicle will not change the color of the pigment in storage and will not produce gassing or excessive skinning after 6 months storage at room temperature.
Outdoor Weathering:	No tarnishing after one year on test fence. <i>Florida and New York south 45 degrees.</i>
Salt-Spray Chamber:	No tarnishing after 500 hours.
Light fastness:	No tarnishing or fading after 600 hours in fadeometer.
Sulphide Resistance:	No color change after 2 hours. <i>Vapors above dil. H₂S @ 74°F</i>
Heat Resistance:	No Color change 110° for 48 hours.

Application:

Stir contents well before use and occasionally during application. Apply by brush, spray or roller. Prepare the surface so that it is clean, dry, smooth and free of oils, wax or other foreign matter and properly prepared with a prime coat recommended for the substrate. **NOTE:** If a RUST-REFORMER is utilized, ensure that sufficient oil-based primer is applied before applying the PERMAGILD in order to prevent acid fumes emitted from the reformer discoloring the metallic finish. Allow overnight cure of the primer before application of the Permagild Gold. Cross hatch spraying is recommended since it permits the pigment particles to be deposited with more uniformity and maximum brightness of the color. Thinning and clean up can be accomplished with paint thinner or mineral spirits. In order to comply with regulations for VOCs, thinning should not exceed 10% by volume. While a clear over coat is not necessary, a coating such as Rolco Labs Acrylic Top Coat or other clear varnish applied over the gold will seal the gold surface and prevent premature darkening of the gold color through the absorption of dirt, grime and usual atmospheric pollutants. Only apply above 50 degrees F.

Keep away from heat, sparks and flame. To avoid breathing vapors or spray mist, open windows and doors or use other means of ventilation to prevent overexposure during application and drying. For any additional information read the product MSDS. To avoid spontaneous combustion during storage, close the after each use and any soiled rags utilized for wiping or clean up should be placed in a water-filled closed metal container.

Use only with adequate ventilation. **KEEP OUT OF REACH OF CHILDREN.**

Factors beyond the control of W.H. Kemp and its affiliates prevent them from assuming responsibility for damage to property or persons, even when this product is applied according to directions. Test to your satisfaction before using. In no event shall liability of W.H. Kemp Division or Parent Corporation and its marketing affiliates exceed the purchase hereof.